

Wednesday 18 June 2025

Aula Magna

08:30 **Registration**

10:00 Welcome and Opening

10:30 **Keynote 1: Prof. Mélanie Despeisse**

Chalmers University of Technology

11:30 Industrial Keynote: Dipl. Ing. Florian Baumgartner

Director Process Planning at Alpitronic

12:30 Lunch break

PRESENTATIONS

B1.1.12 - Room 2

Production and Supply Chain Management - 1

Chair: Dr. Jettarat Janmontree

14:00 **161 The strategic role of Industry 4.0 for SME International Competitiveness.** Romanello, Rubina; Veglio, Valerio; Chiarvesio, Maria

14:15 105 Leveraging a generative artificial intelligence tool to aid engineering research and education in a non-English-speaking country.

Katongtung, Tossapon; <u>Tippayawong</u>, <u>Nakorn</u>; Tippayawong, Korrakot Yaibuathet

14:30 **153 Development of a Conceptional Framework** for Circular Economy Collaborations in the Manufacturing Industry.

Emir, Merve; Fottner, Johannes

14:45 **115 A comprehensive survey on resilience influencing factors** in manufacturing companies.

Stang, Julian; Bernhard, Olivia; Zaeh, Michael F.; Reuter, Christina

15:00 110 Capturing the Paradigms of Future-Proof Production Systems – Unified Modeling of Lean, Digitalization, and Sustainability.

Bernhard, Olivia; Schirling, Daniel; Stang, Julian; Zaeh, Michael

B1.1.14 - Room 3

Production and Supply Chain Management - 1

Chair: Prof. Jannicke Baalsrud Hauge

14:00 **152 AI-ML based models: The Path to Optimal Workload Management and Safety Assurance.**

Pereira, Eduarda; Costa, Nélson; Costa, Nuno; Sampaio, Adriana

14:15 **151 Al vs. human performance in university assessments:** a case study in production management.

Fantozzi, Italo Cesidio; Martuscelli, Luca; Schiraldi, Massimiliano M.

14:30 **146 Enhancing Safety in the Iron and Steel Industry** through Artificial Intelligence.

<u>Cocca, Paola</u>; Guarascio, Massimo; Pisani, Francesco Sergio; Tomasoni, Giuseppe; Valente, Bernardo; Zorzi, Martina

14:45 **140 Industrial metaverse for smart manufacturing:**Live data visualization with OPC UA and AAS.

<u>Brandt, Nico</u>; Ajdinović, Samed; Littfinski, Daniel; Maisch, Nicolai; Díaz, Alberto Sancho; Lechler, Armin; Riedel, Oliver

15:00 **139 Modularity in manufacturing:**

Investigating its influence on manufacturing lead time and efficiency.

Nazarejova, Julia; Soltysova, Zuzana; Modrak, Vladimir

15:15 Coffee break

16:00 **Lab tours**

18:00 Standing dinner



Thursday 19 June 2025

PRESENTATIONS

PARALLEL

Aula Magna

EPIEM – 18th EPIEM Conference – 1

Chair: Prof Bemd Zunk

09:00 Welcome EPIEM by local Chairs and EPIEM President

09:15 **124 Assessing sustainability in subregional industrial value chains: Opportunities and challenges.**

Retegi, Jabier; Igartua, Juan Ignacio; Ibarra, Dorleta; Eguren, José Alberto

09:30 **127 Clustering Thailand's industry based on supply chain performance:** a sustainable and resilience approach.

<u>Watanabe, Woramol Chaowarat;</u> Patitad, Patchanee; Ransikarbum, Kasin; Janmontree, Jettarat

09:45 **144 Corporate sustainability reporting in energy-flexible production systems.**

Sambale, Simon; Wörle, Markus; Geier, Jan; Zaeh, Michael F.

10:00 **148 Sustainability performance monitoring and reporting:** a global comparison, gaps and emerging solutions.

Emer, Asja; Sandforth, Guido; Rauch, Erwin; Matt, Dominik

B1.1.12 – Room 2

Production and Supply Chain Management - 2

Chair: Prof. Erwin Rauch

09:00 129 A novel method for accounting Scope 3 Carbon Emissions at a Supply Chain level.

<u>Lombardi, Giorgio</u>; Bressanelli, Gianmarco; Saccani, Nicola; Settembre Blundo, Davide

09:15 **126 Supply chain resistance:**

a framework integrating resilience and robustness.

<u>de Simas, Davi</u>; Alvim, Silvio Luiz; Morosini Frazzon, Enzo; Taboada Rodriguez, Carlos Manoel; Ribeiro da Silva, Elias

09:30 119 Criteria development for hydrogen fuel cell supplier selection using the Bayesian best-worst method

Janmontree, Jettarat; Shinde, Aditya; Ransikarbum, Kasin; Zadek, Hartmut

09:45 **120 Sustaining Quality in Production: Workers and Quality interactions**Das, Ajay

10:00 **123 Scope 3 emissions assessment in European automotive value chains.**

Retegi, Jabier; Igartua, Juan Ignacio; Ibarra, Dorleta; Arregi, Ane

B1.1.14 – Room 3

Industrial Engineering and Management - 2

Chair: Dr. Margherita Molinaro

113 The impact of top and middle management commitment to Occupational Safety and Health on Corporate Social Responsibility in mining industry.

<u>Spasojević Brkić, Vesna Konstantin</u>; Petrović, Nikola Vladimir; Mihajlović, Ivan Nenad; Janev, Nemanja Nenad; Papić, Neda Ljubiša; Zunk, Bernd Markus

09:15 **166 Managing and mitigating cognitive biases in product design:** Insights from the literature.

Tiruneh, Muluken Abebe; Suzic, Nikola; Turner, Frances

09:30 170 Al-driven remote expert system architecture approach: an integration of Al, MR, and NLP.

Kongon, Bhusana; Jantarakongkul, Benchaporn; Kanangnanon, Tanat; <u>Jitngernmadan, Prajaks</u>

09:45 171 Indirect workforce planning tool

Teixeira, Diogo; <u>Pimentel, Carina</u>



10:00 **174 Quantifying performance in AR-based industrial maintenance application: a framework for activity data analysis.**

Kankam, Suphawit; Fongsamut, Chalermpan; Khunnen, Methasit; Kubola, Kanuengnij; Jitngernmadan, Prajaks

10:30 Coffee break

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EPIEM – 18th EPIEM Conference – 2

Chair: Prof. Guido Orzes

11:00 **156** The influence of manufacturing and innovation strategies in driving automotive sector market trends.

Bataleblu, Ali Asghar; Esmaeilian, Maryam; Rauch, Erwin; Cochran, David S

11:15 **158 Challenges for implementation of digital transformation across industries.**

Argilovski, Aleksandar; Jovanoski, Bojan; Minovski, Robert

11:30 173 Sustainable Shop Floor Management: An exploratory narrative literature review.

Pimentel, Carina; Calcado, Rodrigo; Matias, João; Zunk, Bernd Markus

11:45 Closing remarks and announcement of next EPIEM conference

B1.1.12 - Room 2

Production and Supply Chain Management - 3

Chair: Prof. Valerio Veglio

11:00 **134 Advancing sustainability in manufacturing:**

The role of Industry 4.0 technologies.

Molinaro, Margherita; Hmouda, Ahmed Mohamed Omar; Sartor, Marco; Orzes, Guido

11:15 **133** The impact of mountain location on supply chain structure decisions.

Molinaro, Margherita; Teshome, Mehari Beyene; Podrecca, Matteo

11:30 **104 Towards changeable production logistics: a framework for analyzing logistic factors and their interactions.**

Vollmuth, Pia Caroline; Weidinger, Jacqueline; Fottner, Johannes

11:45 **101 Sustainability-Based Barriers Assessment for Hydrogen Fuel** in Logistics from an Industrial Perspective.

Ransikarbum, Kasin; Niemsakul, Jirawan; Hiranmahapol, Surat; Janmontree, Jettarat; Zadek, Hartmut

12:00 **100** Environmental hotspots for sustainability in additive manufacturing: insights from expert interviews.

Ördek, Baris; Borgianni, Yuri; Spreafico, Christian

B1.1.14 – Room 3

Engineering Education 5.0

11:00 **132** Engineering education 5.0: specific work 5.0 competence-based requirements for smart and sustainable operations management.

Zare, Leila; Rauch, Erwin; Matt, Dominik

11:15 **106 Self-Assessment Biases in Spreadsheet Programming among STEM Students.**

Máté, Domicián; Csernoch, Mária

11:30 **108 Lean Digital Education.**

Csernoch, Mária

11:45 **145 Progress roadmap and information hub for purdue** university fort wayne student success.

Konatham, Anuradha; Gaddam, Vedhan Reddy; Cochran, David S.

12:00 116 Fatigue characterization of L-PBF AlSi10Mg alloy for fastener-free aeronautic joints.

De Pasquale, Giorgio; Margaria, Luca; Coluccia, Antonio



12:30 Lunch break

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14:00 **Keynote 2: Prof. Andrea Trianni**

University of Technology Sydney

B1.1.12 - Room 2

SME 5.0 - Introducing Industry 5.0 in SMEs - 1

Chair: Prof. Emmanuel Francalanza

15:00 114 Customer Success Management as a Driver for Sustainability: Insights from a Case Study in the Steel Manufacturing Industry. Seidenstricker, Sven; Kriebel, Sebastian; Fischer, Heiko; Bank, Maximilian

15:15 136 Asian engineering competence survey (AECS): The impact of competence on performance of asian industrial engineering and management alumni.

> Woschank, Manuel; Pacher, Corina; Olipp, Nadine; Zunk, Bernd M.; Tippayawong, Korrakot Y.; Fongsamootr, Prim

15:30 **157 System architecture for enhancing Resiliency** in Cyber-Physical Production Systems.

> Barrero, Arciniegas, Humberto, Alejandro; Bataleblu, Ali Asghar; Don, Davide; Rauch, Erwin; Matt, Dominik T.

135 The impact of circular economy practices on business performance 15:45 in manufacturing enterprises: A preliminary research study. Olipp, Nadine; Woschank, Manuel

16:00 177 Reengineering for Industries 4.0 and 5.0 with Suh's Axiomatic Design. Brown, Christopher A.; Meinhold, Lauren

B1.1.14 – Room 3

Human-centric Manufacturing and Collaborative Automation – 1

Chair: Prof. Renato Vidoni

112 Catching adaptive patterns: from the theory of graceful extensibility 15:00 toempirical findings in a simulated environment.

Bernabei, Margherita; Patriarca, Riccardo

122 Human-Robot Collaboration: 15:15

Worker Utilization and its Impact on Worker Well-Being.

Javernik, Aljaz; Buchmeister, Borut; Ojstersek, Robert

125 The use of novel solutions and Human-Machine interaction 15:30 in case of fire incidents on containerships.

> Sangermano, Vittorio; Pistella, Alessandro; Russo, Francesco; Palma Esposito, Daniele; Duca, Gabriell

130 A Human-Centric AutomationML framework 15:45 for adaptive UX-driven automation.

> Khamaisi, Riccardo Karim; Valentini, Lorenzo; Borghi, Simone; De Ciantis, Rocco; Grandi, Fabio; Peruzzini, Margherita

141 Development of a Web and Mobile Application for Control 16:00 and Management of a Pneumatic Rehabilitation Glove.

Rahimic, Senad; Hadzic, Ermin; Dedic, Amila; Smajic, Azra

Coffee break 16:15

B1.1.14 – Room 2

SME 5.0 – Introducing Industry 5.0 in SMEs – 2

Chair: Prof. Sergio Salimbeni

137 From reacting to pandemic to broad-based proactive preparedness: 16:45 ambitions and shifting needs in manufacturing SMEs.

Birkie, Seyoum Eshetu; Hauge, Jannicke Baalsrud; Tulardilok, Tulaya

138 Inclusiveness of Workers in Manufacturing – Recommendations 17:00 for Action for SMEs.

Haid, Charlotte; Metzner, Annina; Fottner, Johannes



17:15 **150 Exploring the current Status of Circular Economy and Best Practices in South Tyrol.**

<u>Jakobs, Lars</u>; Kargruber, Johanna; Rauch, Erwin; Matt, Dominik

B1.1.14 - Room 3

Human-centric Manufacturing and Collaborative Automation – 2

Chair: Dr. Fabio Grandi

16:45 **147** Risk assessment in manual load handling: application of a technical guide and digital simulation.

Ruiz de la Torre Acha, Aitor; <u>Alzola Bernardo, Jon</u>; Rio Belver, Rosa Maria; Fernández Alvarez, Álvaro

17:00 **160** Leveraging Large Language Models for efficient assembly task support in multilingual manufacturing environments.

Siddiqui, Md Khalid; Engel, Tobias

17:15 **167 Cobottwin: a fiware-based digital twinning solution** for collaborative robots.

Amorim, Vítor; Cruz, António; Lopes, Sérgio

- 17:30 **172 Neuroergonomics in Cognitive Load and Decision-Making in Industry 5.0.**Andreau, J. Mario; Salimbeni, Sergio
- 17:45 **176** Experimental evaluation of sensor redundancy and filtering for human tracking in industrial collaborative applications.

Mallavarapu, Rabert Rajesh; Manzardo, Matteo; Gualtieri, Luca; Yan, Yicheng; Huesing, Mathias; Corves, Burkhard; Vidoni, Renato

19:30 Gala Dinner at Castel Maretsch

Friday 20 June 2025

PRESENTATIONS

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B1.1.12 – Room 2

Advances of Digital Twins – 1

Chair: Dr. Matteo De Marchi

09:00 111 Digital twins as enablers for supply chain integration: connecting multiple locations of smart factories.

Cenk, Gökhan; Andersson, Jonas; Engel, Tobias

09:15 121 Industry 5.0 in EU and ASEAN: A Comparative Analysis of Intelligent, Sustainable, and Human-Centered Manufacturing Readiness.

<u>Jangkrajarng, Varattaya</u>; Ramingwong, Sakgasem; Tippayawong, Korrakot Y.; Santiteerakul, Salinee; Jintana, Jutamat

09:30 154 Human-machine-interface for machine remote control.

Hismatov, Mansur; Hubbert, Frank; Engel, Tobias

09:45 155 Optimization of manufacturing parameters using digital twin simulation.

Kanangnanon, Tanat; Fongsamut, Chalermpan; Kongon, Bhusana; <u>Jitngernmadan, Prajaks</u>

10:00 **162 A FIWARE-based digital twin for the textile & clothing sector:** The Adalberto use case.

Quesado, Gonçalo; Cruz, António; Pedroso, João; Lopes, Sérgio

B1.1.14 – Room 3

Automation and Manufacturing Technologies

Chair: Prof. Sérgio Ivan Lopes

09:00 **107** Process automation using offline programming of industrial robots.

Goyal, Akshay; Faruk Acar, Ömer; Erlandsson, Gustav; Aslanidou, Ioanna

09:15 **159** An Engineering Education 5.0 Holistic Environment with EPR and Al.

Manopiniwes, Wapee; Chernbumroong, Sainatee; Tutko, Martin

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09:30 **117 Driveline Concept Generation and Optimization for positioning Machines.**<u>Verschueren, Andreas</u>; Roelfs, Martin; Houwen, Simon; Haemers, Michiel; Maes, Brecht; Vanwalleghem, Bart; Stockman, Kurt; Derammelaere, Stijn

09:45 118 Contact force estimation in industrial robot joints using moving-horizon-estimation.

<u>Kamm, Valentin</u>; Lehner, Jannik; Bauer, Christian J. E.; Lechler, Armin; Verl, Alexander

10:00 128 Wait-free concurrent data access for real-time systems.

<u>Fischer, Marc</u>; Walker, Moritz; Neumann, Rebekka; Lechler, Armin; Verl, Alexander

10:15 **109 3D printing in the construction sector: identification of key topics, technologies, applications and relevant factors discussed in the literature.** Öztürk, Ece; Borgianni, Yuri; Ince, Ceren

10:30 Coffee break

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B1.1.12 - Room 2

Advances of Digital Twins - 2

Chair: Prof. Prajaks Jitngernmadan

11:00 **164 The concept of a digital twin of an autonomous mobile robot.**Natmeladze, Nino; <u>Pitel', Ján</u>; Židek, Kamil; Romaniuk, Vitalii; Bonello, Amberlynn

11:15 **165 Addressing challenges in cobot integration: using discrete event simulation models to redesign multistage manufacturing flow lines.**Felder, Manuel; Onay, Anita; Hagendorfer, Elias; Plunger, Simon; Rauch, Erwin

11:30 **168 A FIWARE-based digital twin for the textile sector:** the MTEX NS use case.

<u>Lemos, Tiago Fernandes</u>; Severino, Ricardo; Cruz, António Miguel; Teixeira, Patrício; Lopes, Sérgio Ivan

11:45 **169 Towards a digital-twin driven laser welding.**Gbaqba, Sadiq Omobowale; Concli, Franco

12:00 **149 A semi-empirical ground interaction tool** for tracked heavy-duty vehicles.

<u>Secades Rodríguez, Alejandro</u>; Fellin, Wolfgang; Ferdik, Manuel

B1.1.12 - Room 3

Mechanical Engineering and Design

Chair: Prof. Paolo Boscariol

11:00 **142 Beyond conventional design: Enhancing the reliability of pouch sorter systems with multi-body simulation.**

Kröpfl, Patrick; Ortner-Pichler, Alexander; Landschützer, Christian

11:15 **143 Design of a 2-D0Fs gripper mechanism with linear actuation.**Boscariol, Paolo; Fontana, Matteo; Tamellin, Iacopo

11:30 163 Structural performance of novel 3D-printed multilayer composite sandwich structures with bio-inspired cellular architectures.

Taghizadeh, Seyedahmad; Cheng, Liangliang; Macconi, Lorenzo; Concli, Franco

11:45 175 Evaluation of Deviations in a Generative Designed Component Fabricated via Additive Manufacturing.

<u>Dianda, Angelica</u>; Maccioni, Lorenzo; Borgianni, Yuri

Aula Magna

12:15 **Best Paper Award and Closing Ceremony**

Prof. Dominik T. Matt

Head of Research Area Industrial Engineering and Automation (IEA)

Prof. Renato Vidoni

Università degli Studi di Udine